



Extrusion Operator

This position is responsible for Extruding and Finishing Cores to customer specifications and functional requirements. Production is completed on all lines at Standard Rates. Perform all work in safe manner following safety guidelines.

Essential Duties Include:

- Perform routine quality checks on all products and WIP sticks.
- Record data from QA checks and be able to adjust or return product to acceptable levels. Use BenchMikes, calipers and checking aids.
- Record and maintain production, downtime, running conditions, changeover and quality records.
- Perform extrusion line start-ups and tooling changeovers to meet scheduling demands. Make adjustments to the extrusion process as needed to maintain quality parts.
- Assist with Preventative Maintenance Programs. Repair broken components and make minor adjustments on linear saws. Check and fill gear boxes for oil as needed (pullers, extruders, etc.)
- Inspect saw operator's parts for quality standard adherence. Enter Linear Saw data into BenchMikes. Monitor, interpret and adjust process using Ultrasonic Gauge data on 3" to 6" core lines.
- Grind scrap product, segregate type and reuse in new products.
- Ensure safety and housekeeping policies are followed.

Double H offers competitive pay and benefits!

Send in your resume by mail, email or fax:

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