



Process Technician

Position Purpose: Responsible for setting and maintaining the process settings on the injection molding machines to meet running efficiency goals across the entire production floor.

PRIMARY DUTIES AND RESPONSIBILITIES:

- Having a good understanding of injection mold process, Process Tech will set and maintain all the temperature, pressure and motion settings of each injection molding machine.
- Responsible for monitoring the product quality of each machine to ensure quality product is being produced.
- Responsible for documenting and monitoring a repeatable process that will be considered a LOCKED process. Can find root causes of process variations and bring under control or troubleshoot mechanical breakdown.
- Trouble shoot basic hydraulic and electric systems to be able to identify equipment malfunctions.
- Be able and willing to take the lead in determining injection molding machine process settings for producing quality product at the design speed. Making sure the settings stay locked during the shift.
- Lead and take charge of machine settings for all product changeovers in the molding operation including mold pulls and sets on the injection molding machines.
- Perform minor in house mold-maintenance and cleaning when required.
- Develop and maintain a Preventive Maintenance plan and insure the injection molding equipment and the support equipment stay in excellent running condition.
- Train other technical associates to set-up operate and troubleshoot injection molding equipment.
- Insure all GMP guidelines are followed.

QUALIFICATIONS:

- 3+ years of hands-on experience with injection molding machines.
- A technical / plastics degree is a definite plus.
- Experience in sampling and start-up of new products and new molds
- Understanding of industrial hydraulics and electric.
- Training in RJG decoupled molding a plus.

COMPANY OFFERS COMPETITIVE PAY AND BENEFITS

- Medical, dental, prescription, vision, life and disability insurance
- Comprehensive wellness program with incentives
- 401(k) profit sharing plan
- FSA (Flexible Spending Account)
- Employee assistance and travel assistance programs
- Paid holidays and vacation time

Send resume to jobs@doublehplastics.com or fax to: 215-394-4098