



## Quality Assurance Manager

**Position Purpose:** This position is responsible for directing, coordinating and maintaining the day-to-day operations of in-plant Quality for both a Food Packaging Plant and a Printing facility in Warminster for all three (3) shifts. This person will spend the majority of their time on their feet all day on the production floor, working closely with Production on quality issues and ensuring that policies are being followed per our Safe Quality Food (SQF) procedures.

### PRIMARY DUTIES AND RESPONSIBILITIES:

- Attend daily Production meetings as the Quality representative and for making quality decisions 24/7
- Supervise the Quality Assurance Supervisor, Quality Measurement Technician, Extrusion Group Lead and QA Roving Auditors on 2nd and 3rd shift
- Responsible for maintaining the Micro-Vu vision system and for controlling its data and for making CPK/Quality trend Chart Runner
- Responsible for conducting monthly quality meetings for all shifts
- Manage the collection and reporting for daily measurement data from the QA lab and for issuing a weekly report
- Conduct quality and food safety training
- Responsible for coordinating and maintaining the cleanliness of the whole facility per the Master Cleaning Schedule
- Support Safe Quality Foods (SQF) certification on a daily/annual basis
- Review QA/Production shift reports and respond 24/7

**QUALIFICATIONS: Education:** College degree or equivalent experience

### Skills/Abilities/Requirements:

- Thorough knowledge of Quality Systems, preferably Safe Quality Foods (SQF) or American Institute of Bakers (AIB)
- Statistical Process Control/ CPK charts/ quality trending
- Must have excellent communication and computer skills
- Five plus years' experience as a Quality Supervisor or Manager in a SQF certified company or equivalent. (Preferably Food or Food Grade Packaging). Plastics experience would be a plus.
- Experience in GMP's/HACCP/Food Defense
- Experience in product measurement and analysis systems (SPC)
- Five plus years HANDS ON experience in a manufacturing environment on the production floor
- ISO 9000 Certification is a plus
- Experienced in automated vision systems
- Able to multi-task and maintain to-do lists
- Excellent leadership and human relations skills
- Strong written and verbal communication skills and solid analytical and technical skills
- Driven for continuous improvement
- Able to use relevant software programs/databases

### \*COMPANY OFFERS COMPETITIVE PAY AND BENEFITS\*

- Medical, dental, prescription, vision, life and disability insurance
- Comprehensive wellness program with incentives
- 401(k) profit sharing plan
- FSA (Flexible Spending Account)
- Employee assistance and travel assistance programs
- Paid holidays and PTO

Send resume to [jobs@doublehplastics.com](mailto:jobs@doublehplastics.com) or fax to: 215-394-4098